

FORUM Velours Welltex® Circular Acoustic
by Object Carpet

SCREENING DATE: 2026-05-26
PUBLISHED DATE: 2026-05-25
EXPIRY DATE: 2029-05-26
PREPARER: Self-Prepared

Health Product
Declaration v3.0
created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 624894976
HPD UNIQUE PRODUCT ID: Not provided.
CLASSIFICATION: 09 68 00 Carpeting
PRODUCT DESCRIPTION: The coloured cut pile characterized by its modest surface is durable and extremely resistant and impresses with its longevity.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Residuals/Impurities Evaluation
→ Basic Method	→ Completed
Threshold Disclosed Per	Explanation(s) provided :
→ Product	Yes
Threshold Level	
→ 1,000 ppm	

For all contents above the threshold, the manufacturer has:	
Characterized	Yes
Provided weight and role.	
Screened	Yes
Provided screening results using HPDC-approved methods.	
Identified	Yes
Provided name and CAS RN or other identifier.	

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE
FORUM VELOURS WELLTEX® CIRCULAR ACOUSTIC [POLYAMIDE
FIBERS NoGS POLYESTER NoGS POLYESTER RESIN NoGS
POLYETHYLENE TEREPHTHALATE (PET) LT-UNK]

Number of Greenscreen BM-4/BM3 contents ... 0
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ...
None
Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Tested by TFI, BLUE ANGEL CRI Green Label Plus

PFAS DETAILS:

This product does **not** contain intentionally added PFAS and materials and substances from suppliers are verified to **not** contain PFAS.

Attestation:



2026-05-25

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

COMPLIANCE See Section 3 for additional listings.

VOC emissions: PRODIS-GUT
LCA: Environmental Product Declaration (EPD) by Institut Bauen und Umwelt e.V. (IBU)

CONSISTENCY WITH OTHER PROGRAMS

No pre-checks completed or disclosed.

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 3.0, available on the HPDC website at: www.hpd-collaborative.org/hpd-3-0-standard

FORUM VELOURS WELLTEX® CIRCULAR ACOUSTIC

PRODUCT THRESHOLD: 1000 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes
RESIDUALS AND IMPURITIES NOTES: No Residuals tested by TFI, GUT, Blue Angel and CRI	
OTHER PRODUCT NOTES: With its homogeneous and sharply contoured appearance, the high-quality high-quality Saxony Velours meets every aesthetic requirement down to the last detail. in every detail. All FORUM qualities are equipped as standard with the innovative WELLTEX® Circular Acoustic backing as standard. They therefore not only contribute to balanced room acoustics, but are also particularly particularly sustainable. Based on the innovative DUO technology and only FORUM carpets set a new standard for circular product cycles. circular product cycles.	

POLYAMIDE FIBERSID: 63428-84-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-05-25 22:53:23	
%: 51.0000 - 51.0000	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Textile component
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

POLYESTERID: 100472-74-0

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-05-25 22:59:06	
%: 30.0000 - 31.0000	GreenScreen: NoGS	RC: PostC	NANO: No	SUBSTANCE ROLE: Coating
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	

SUBSTANCE NOTES: 92 % post consumer recycled content, 8 % virgin

POLYESTER RESIN

ID: 2620689-07-6

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-05-25 22:54:37	
%: 13.0000 - 14.0000	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Adhesive
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		
SUBSTANCE NOTES:				

POLYETHYLENE TEREPHTHALATE (PET)

ID: 25038-59-9

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-05-25 22:56:18	
%: 8.0000 - 9.0000	GreenScreen: LT-UNK	RC: PostC	NANO: No	SUBSTANCE ROLE: Carrier
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List		
		Bisphenols and Phthalates		
SUBSTANCE NOTES: 100 % recycled content from post consumer substances				

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	PRODIS-GUT	
COMPLIANCE TYPE: Third-party certification CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: GUT, Aachen COMPLIANCE DETAILS: COMPLIANCE SCOPE: APPLICABLE FACILITIES: OC Krefeld and Denkendorf COMPLIANCE URL: https://gut-prodis.eu/ COMPLIANCE NOTES:	ISSUE DATE: 2025-11-11	EXPIRY DATE: 2028-04-12
LCA	Environmental Product Declaration (EPD) by Institut Bauen und Umwelt e.V. (IBU)	
COMPLIANCE TYPE: Third-party certification CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: IBU, Germany COMPLIANCE DETAILS: COMPLIANCE SCOPE: APPLICABLE FACILITIES: OC Krefeld and Denkendorf COMPLIANCE URL: https://epd-online.com COMPLIANCE NOTES:	ISSUE DATE: 2024-04-04	EXPIRY DATE: 2029-04-03

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

Tufted
Width ISO 3018 approx. 400
Surface structure ISO 2424 Cut
Colourways Style
Pile material ISO 2424 100% PA 6
Primary backing ISO 2424 PES
Secondary backing ISO 2424 Welltex Circular® Acoustic
Overall weight ISO 8543 approx. 2050 g/m2
Overall thickness ISO 1765 approx. 9,1 mm
Pile service weight approx. 1000 g/m2
Effective pile thickness ISO 1766 approx. 5 mm
Stitch rate ISO 1763 approx. 197.500/m2
Application
Wearability EN 1307 commercial use heavy (33)
Comfort class EN 1307 LC4

MANUFACTURER INFORMATION

MANUFACTURER: **Object Carpet**
ADDRESS: **Object Carpet GmbH**
Marie-Curie-Straße 3
Denkendorf, Baden-Württemberg 73770
COUNTRY: **Germany**

WEBSITE: **www.object-carpet.com**
CONTACT NAME: **Patric Kannberg**
TITLE: **Sustainability Manager**
PHONE: **+497113402145**
EMAIL: **patric.kannberg@object-carpet.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard is not:

- a method for the assessment of exposure or risk associated with product handling or use,*
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.