

HPD UNIQUE IDENTIFIER: 564480000

CLASSIFICATION: 09 65 19 Resilient Tile Flooring

PRODUCT DESCRIPTION: Excelsior AW-510 Tile & Stair Adhesive is an acrylic adhesive used for the installation of dimensionally stable resilient flooring, wall base and stair tread products. Excelsior AW-510 Tile & Stair Adhesive is water-based, low VOC and solvent free, yet is highly aggressive and has a high resistance to moisture and plasticizer migration.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold Level	Residuals/Impurities Evaluation	<i>For all contents above the threshold, the manufacturer has:</i>
☐ Nested Materials Method	☐ 100 ppm	☐ Completed	Characterized ☒ Yes ☐ No
☒ Basic Method	☒ 1,000 ppm	☒ Partially Completed	<i>Provided weight and role.</i>
Threshold Disclosed Per	☐ Per GHS SDS	☐ Not Completed	Screened ☒ Yes ☐ No
☐ Material	☐ Other	Explanation(s) provided :	<i>Provided screening results using HPDC-approved methods.</i>
☒ Product		☒ Yes ☐ No	Identified ☐ Yes ☒ No
			<i>Provided name and CAS RN or other identifier.</i>

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | **MATERIAL OR SUBSTANCE** | *RESIDUAL OR IMPURITY*

GREENSCREEN SCORE | HAZARD TYPE

EXCELSIOR AW-510 TILE & STAIR ADHESIVE | **2-PROPENOIC ACID, POLYMER WITH 2-ETHYLHEXYL 2-PROPENOATE AND 2-PROPENITRILE** **LT-UNK** **LIMESTONE** **BM-3dg** **WATER** **BM-4**

UNDISCLOSED **LT-UNK** | EYE **UNDISCLOSED** **LT-UNK** | SKI | EYE | MAM **UNDISCLOSED** **BM-1** | CAN | MAM | GEN]

Number of Greenscreen BM-4/BM3 contents ... 2

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... BM-1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Ingredients above 1000 ppm and meeting US GHS SDS disclosure requirements are disclosed.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): <1

Regulatory (g/l): 50

Does the product contain exempt VOCs: No

Are colorants available that do not increase the VOC content of the base paint when tinted: N/A

CERTIFICATIONS AND COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: RFCI FloorScore

VOC content: VOC

CONSISTENCY WITH OTHER PROGRAMS

No pre-checks completed or disclosed.

Third Party Verified?	PREPARER: Self-Prepared	SCREENING DATE: 2024-03-22
☐ Yes	VERIFIER:	PUBLISHED DATE: 2024-03-22
☒ No	VERIFICATION #:	EXPIRY DATE: 2027-03-22

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

EXCELSIOR AW-510 TILE & STAIR ADHESIVE

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Partially

RESIDUALS AND IMPURITIES NOTES: Residuals and impurities are partially considered.

OTHER PRODUCT NOTES: This adhesive sets hard to a permanent bond and when dry does not promote growth of mold or mildew. Prevent all traffic for a minimum of 24-hours. Restrict heavy traffic and rolling loads for a minimum of 72-hours after installation.

2-PROPENOIC ACID, POLYMER WITH 2-ETHYLHEXYL 2-PROPENOATE AND 2-PROPENITRILE

ID: 27233-89-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2024-03-22 9:25:06	
%: 35.0000 - 55.0000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Polymer species
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

LIMESTONE

ID: 1317-65-3

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2024-03-22 9:25:07	
%: 25.0000 - 45.0000	GreenScreen: BM-3dg	RC: None	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES:				

WATER

ID: 7732-18-5

HAZARD DATA SOURCE: Pharos Chemical and Materials Library				HAZARD SCREENING DATE: 2024-03-22 9:25:07	
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SUBSTANCE ROLE: **Solvent**

UNDISCLOSED				ID: Undisclosed
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2024-03-22 9:25:07	
%: 0.1000 - 1.0000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Antimicrobial Pesticide
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
EYE	GHS - New Zealand		Eye irritation category 2	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Green Science Policy Institute (GSPI)		GSPI - Six Classes Precautionary List	
			Antimicrobials	
SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.				

UNDISCLOSED

ID: Undisclosed

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2024-03-22 9:25:07

%: 0.1000 - 1.0000

GreenScreen: LT-UNK

RC: None

NANO: No

SUBSTANCE ROLE: Antimicrobial Pesticide

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1A or 1B or 1C]
SKI	GHS - New Zealand	Skin corrosion category 1C
EYE	GHS - New Zealand	Serious eye damage category 1
MAM	GHS - Japan	H331 - Toxic if inhaled [Acute toxicity (inhalation: vapor) - Category 3]
EYE	GHS - Japan	H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]
SKI	GHS - Japan	H314 - Causes severe skin burns and eye damage [Skin corrosion / irritation - Category 1]
SKI	GHS - Australia	H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1A or 1B or 1C]
MAM	GHS - New Zealand	Acute inhalation toxicity category 3
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Perkins+Will (P+W)	P&W - Precautionary List Precautionary list of substances recommended for avoidance
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Some Solvents

SUBSTANCE NOTES: Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

UNDISCLOSED					ID: Undisclosed
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2024-03-22 9:25:08		
%: 0.0010 - 0.1000	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Impurity/Residual	

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	US NIH - Report on Carcinogens	Known to be Human Carcinogen (respirable size - occupational setting)
CAN	MAK	Carcinogen Group 1 - Substances that cause cancer in man
CAN	IARC	Group 1 - Agent is carcinogenic to humans - inhaled from occupational sources
CAN	IARC	Group 1 - Agent is Carcinogenic to humans
CAN	US NIH - Report on Carcinogens	Known to be a human Carcinogen
CAN	GHS - Japan	H350 - May cause cancer [Carcinogenicity - Category 1A]
CAN	GHS - Australia	H350i - May cause cancer by inhalation [Carcinogenicity - Category 1A or 1B]
CAN	GHS - New Zealand	Carcinogenicity category 1
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
GEN	GHS - Japan	H341 - Suspected of causing genetic defects [Germ cell mutagenicity - Category 2]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
MAM	GHS - New Zealand	Specific target organ toxicity - repeated exposure category 1
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: This product contains a material that may be hazardous when present as an airborne dust. Since this product is in a liquid form, the material is not able to become airborne and cannot be inhaled. Thus, the hazards usually associated with this material are not applicable to this product. Some material identifications are withheld and marked as "undisclosed" to protect proprietary information.

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	RFCI FloorScore	
CERTIFYING PARTY: Third Party	ISSUE DATE: 2024-03-22 00:00:00	CERTIFIER OR LAB: SCS Global
APPLICABLE FACILITIES: Helmitin - Olive Branch, MS	EXPIRY DATE: 2027-03-21 00:00:00	Services
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES:		

VOC CONTENT	VOC	
CERTIFYING PARTY: Self-declared	ISSUE DATE: 2024-03-22 00:00:00	CERTIFIER OR LAB: Helmitin Inc.
APPLICABLE FACILITIES: 11110 Airport Road Olive Branch, MS 38654	EXPIRY DATE: 2027-03-21 00:00:00	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES: VOC <1g/L		

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

Excelsior AW-510 Tile & Stair Adhesive can be used on porous and non-porous surfaces free of moisture. Surface to be covered must be dry, clean and smooth. Any foreign materials present such as paint, grease, oil, pen markings, adhesive residues, etc. that may prevent a proper bond or migrate to the surface causing a stain must be removed. Adhesive can be used on all grades of concrete on, above or below grade in the absence of moisture. Installation of a 0.010" or greater effective moisture retarder is recommended directly under all on and below grade concrete floors with its integrity insured. Concrete shall be prepared according to the recommendations outlined in ASTM F710 (Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring). Concrete floors shall be free from crazing, dusting, spalling and any curing or sealing compounds. Concrete floors shall be tested for moisture according to the latest revision of ASTM F2170 (Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes) and ASTM F1869 (Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride. Wood floors must be double construction with a 1" minimum thickness, structurally sound, securely fastened and free from deflection/spring. Top layer of wood shall be underlayment grade plywood. Cracks and uneven surfaces must be filled with an approved cement-based patching compound.

It is the responsibility of the user to determine the porosity of the surface. To determine if a surface is porous, place a few droplets of water in various areas. If the subfloor is porous, the water will be absorbed within 2-3 minutes.

MANUFACTURER INFORMATION

MANUFACTURER: **Roppe Corporation**
 ADDRESS: **1602 North Union Street**
Fostoria, Ohio 44830-1158
 COUNTRY: **United States**

WEBSITE: **<http://www.roppeholdingcompany.com>**
 CONTACT NAME: **Brent Fike**
 TITLE: **General Manager of Technical**
 PHONE: **419-435-8546**
 EMAIL: **bfike@roppeholdingcompany.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold	Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold	Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold	Substances listed individually per threshold indicated per product

Nano	Composed of nano scale particles or nanotechnology
Third Party Verified	Verification by independent certifier approved by HPDC
Preparer	Third party preparer, if not self-prepared by manufacturer
Applicable facilities	Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,*
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and

