

HPD UNIQUE IDENTIFIER: 32492

CLASSIFICATION: 14 31 00 Escalators

PRODUCT DESCRIPTION: An escalator is a moving staircase for transporting people between floors of a building. It is generally agreed that an escalator is the most efficient means to move large numbers of people between floors. The HPD includes the content inventory above the threshold limit specified for the whole product as delivered to the installation site. The declaration covers the standard KONE TravelMaster™ 110 range, parts of which are manufactured at KONE's manufacturing units or purchased from KONE's suppliers.

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold Level	Residuals/Impurities Evaluation	<i>For all contents above the threshold, the manufacturer has:</i>
☐ Nested Materials Method	☐ 100 ppm	☐ Completed	Characterized ☒ Yes ☐ No
☒ Basic Method	☒ 1,000 ppm	☐ Partially Completed	<i>Provided weight and role.</i>
Threshold Disclosed Per	☐ Per GHS SDS	☒ Not Completed	Screened ☒ Yes ☐ No
☐ Material	☐ Other	Explanation(s) provided :	<i>Provided screening results using HPDC-approved methods.</i>
☒ Product		☒ Yes ☐ No	Identified ☒ Yes ☐ No
			<i>Provided name and CAS RN or other identifier.</i>

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE
TRAVELMASTER™ 110 [STEEL NoGS STAINLESS STEEL NoGS
ALUMINIUM NoGS SLAGS, CAST IRON-MANUFACTURING -
SUBSTANCE FORMED DURING THE PRODUCTION OF CAST IRON.
CONSISTS PRIMARILY OF FUSED SILICATES OF ALUMINUM,
CALCIUM AND IRON. NoGS SOLID / PLATE GLASS (USE SODA-LIME
SILICATE GLASS [2446523-50-6] INSTEAD) LT-UNK POLYURETHANE
FOAMS LT-UNK POLYMETHYL METHACRYLATE LT-P1
CHLOROSULFONATED POLYETHYLENE (HYPALON) LT-UNK EPOXY
RESINS LT-UNK LUBRICATING OILS LT-1 | CAN | PBT | MUL
POLYAMIDE FIBERS NoGS]

Number of Greenscreen BM-4/BM3 contents ... 0
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1, LT-1
Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

All substances used in the product were identified through their CAS number in the builder tool.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional listings.

VOC emissions: Inherently non-emitting source per LEED

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4.1 Option 1.

Third Party Verified?

☐ Yes
☒ No

PREPARER: Self-Prepared

VERIFIER:
VERIFICATION #:

SCREENING DATE: 2023-04-11

PUBLISHED DATE: 2023-04-25
EXPIRY DATE: 2026-04-11

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

TRAVELMASTER™ 110

PRODUCT THRESHOLD: 1000 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: No

RESIDUALS AND IMPURITIES NOTES: As no hazard warnings were found for the steel, stainless steel and cast iron, which makes up the major part of the escalator, no residuals and impurities were considered for the product

OTHER PRODUCT NOTES: None

STEEL ID: 12597-69-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 2:34:13		
%: 47.4000 - 52.1400	GreenScreen: NoGS	RC: Both	NANO: No	SUBSTANCE ROLE: Structure component
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

STAINLESS STEEL ID: 12597-68-1

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 2:33:08		
%: 24.4700 - 26.9200	GreenScreen: NoGS	RC: Both	NANO: No	SUBSTANCE ROLE: Structure component
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

ALUMINIUM ID: 15629-83-1

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 1:52:20		
%: 11.4900 - 12.6400	GreenScreen: NoGS	RC: UNK	NANO: No	SUBSTANCE ROLE: Structure component

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers		

SLAGS, CAST IRON-MANUFACTURING - SUBSTANCE FORMED DURING THE PRODUCTION OF CAST IRON. CONSISTS PRIMARILY OF FUSED SILICATES OF ALUMINUM, CALCIUM AND IRON.

ID: 94551-83-4

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 2:09:46		
%: 6.7800 - 7.4600	GreenScreen: NoGS	RC: Both	NANO: No	SUBSTANCE ROLE: Structure component
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

SOLID / PLATE GLASS (USE SODA-LIME SILICATE GLASS [2446523-50-6] INSTEAD)

ID: 65997-17-3

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 2:24:52		
%: 6.7900 - 7.4600	GreenScreen: LT-UNK	RC: UNK	NANO: No	SUBSTANCE ROLE: Glass component
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
EXEMPT	European Union / European Commission (EU EC)		EU - REACH Exemptions Exempted from REACH Annex V listing due to intrinsic safety	
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

POLYURETHANE FOAMS

ID: 9009-54-5

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 2:20:42		
%: 1.0800 - 1.1900	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Polymer species

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers		

POLYMETHYL METHACRYLATE

ID: 9011-14-7

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 2:17:13		
%: 0.8100 - 0.9000 GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Polymer species	
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Perkins+Will (P+W)		P&W - Precautionary List	
			Precautionary list of substances recommended for avoidance	
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

CHLOROSULFONATED POLYETHYLENE (HYPALON)

ID: 68037-39-8

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 2:05:40		
%: 0.7400 - 0.8100	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Polymer species
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)		C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022	
			Core Restrictions	
RESTRICTED LIST	International Living Future Institute (ILFI)		Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective April 1, 2022	
			Red List substances to avoid in Living Building Challenge V4.0 projects	
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

EPOXY RESINS

ID: 61788-97-4

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-24 0:58:24		
#: 0.2470 - 0.3000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Coating
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers.				

LUBRICATING OILS

ID: 74869-22-0

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-04-12 2:28:48		
#: 0.2500 - 0.2800	GreenScreen: LT-1	RC: None	NANO: No	SUBSTANCE ROLE: Lubricant
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
CAN	EU - REACH Annex XVII CMRs		Carcinogen Category 2 - Substances which should be regarded as if they are Carcinogenic to man	
CAN	EU - Annex VI CMRs		Carcinogen Category 1B - Presumed Carcinogen based on animal evidence	
PBT	EC - CEPA DSL		Persistent, Bioaccumulative and inherently Toxic (PBiTH) to humans	
MUL	ChemSec - SIN List		CMR - Carcinogen, Mutagen &/or Reproductive Toxicant	
MUL	German FEA - Substances Hazardous to Waters		Class 3 - Severe Hazard to Waters	
CAN	GHS - Australia		H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]	
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1		H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPiI)		C2C Certified v4 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022	
			Formulated Consumer Products	
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers				

POLYAMIDE FIBERS

ID: 63428-84-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2023-04-12 2:31:52	
#: 0.1200 - 0.1400	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Polymer species

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES: Substance range is provided to safeguard the proprietary information of KONE and its suppliers		

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	Inherently non-emitting source per LEED	
CERTIFYING PARTY: Self-declared	ISSUE DATE: 2023-04-25	CERTIFIER OR LAB: None
APPLICABLE FACILITIES: All	EXPIRY DATE:	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES:		

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

LOCTITE 243
MANUFACTURER (OR GENERIC): Henkel
HPD URL: No HPD available
ACCESSORY TYPE: Adhesive
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: LOCTITE 243 is a medium strength blue threadlocking adhesive that seals and secures metal nuts and bolts to prevent loosening due to shock and vibration. VOC content <3%

MOBILGREASE XHP 321 MINE
MANUFACTURER (OR GENERIC): ExxonMobil (China) Investment Co., Ltd.
HPD URL: No HPD available
ACCESSORY TYPE: Maintenance Product
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: VOC content - 0 g/l

MOBIL VACTRA OIL NO. 3
MANUFACTURER (OR GENERIC): ExxonMobil Petroleum & Chemical BV
HPD URL: No HPD available
ACCESSORY TYPE: Maintenance Product
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: To provide controlled frictional properties and corrosion protection of parts and equipment where applied. VOC content - 13 g/l. Installation chemicals can vary depending on the location of installation sites. The reference used in the HPD is for installation in Sweden

Section 5: General Notes

KONE TravelMaster™ 110 escalator solution is a reliable, efficient escalator package designed for commercial environments. The KONE TravelMaster 110 has been designed to both maximize safety for passengers and make it easy to inspect the condition of the equipment, ensuring that it operates reliably and safely at all times. The escalator uses solutions such as energy-efficient inverter, eco-efficient operational modes and long lasting LED lighting all contributing the escalator achieve the best possible A+++ energy efficiency classification according to ISO 25745 standard.

MANUFACTURER INFORMATION

MANUFACTURER: **KONE Corporation**
 ADDRESS: **Keilasatama 3**
Espoo Uusimaa 02150, Finland
 WEBSITE: **www.kone.com**

CONTACT NAME: **Hanna Uusitalo**
 TITLE: **Environmental Director**
 PHONE: **+358204751**
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The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology

Third Party Verified Verification by independent certifier approved by HPDC

Preparer Third party preparer, if not self-prepared by manufacturer

Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.