

Armourcoat Spatulata P70 / P80
by Armourcoat Ltd

SCREENING DATE: 2026-06-04
PUBLISHED DATE: 2026-06-04
EXPIRY DATE: 2029-06-04
PREPARER: Self-Prepared

Health Product
Declaration v3.0
created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 76061877248
HPD UNIQUE PRODUCT ID: Not provided.
CLASSIFICATION: 09 25 23 Lime Based Plastering
PRODUCT DESCRIPTION: Armourcoat Spatulata Polished plaster P70/P80 is ready-mixed stucco paste that is trowel applied in fine layers to create a glossy polished stone surface. These products are made from a combination of slaked lime, crushed and milled marble powder and special additives, formulated to give outstanding workability and surface polish. Spatulata is a natural mineral material and is hard due to the quality and fineness of the slaked lime and marble used in its manufacture. Armuralia can be tinted to create a large range of colours.

Section 1: SummaryNested Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format → Nested Materials Method	Residuals/Impurities Evaluation Completed in 8 of 8 Materials	For all contents above the threshold, the manufacturer has:
Threshold Disclosed Per → Product	Explanation(s) provided for Residuals/Impurities? Yes	Characterized Provided weight and role. Yes
Threshold Level → 100 ppm		Screened Provided screening results using HPDC-approved methods. Yes
		Identified Provided name and CAS RN or other identifier. No

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

NESTED MATERIAL | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE
CRUSHED MARBLE POWDER [CALCIUM CARBONATE BM-3 | EYE]
WATER [WATER (PRIMARY CASRN IS 7732-18-5) BM-4] CALCIUM
HYDROXIDE [CALCIUM HYDROXIDE LT-P1 | SKI | MAM | EYE]
UNDISCLOSED [UNDISCLOSED NoGS] UNDISCLOSED [UNDISCLOSED LT-P1 | END] UNDISCLOSED [UNDISCLOSED NoGS]
UNDISCLOSED [UNDISCLOSED LT-1 | CAN | MAM | EYE]
UNDISCLOSED [UNDISCLOSED NoGS]

Number of Greenscreen BM-4/BM3 contents ... 2
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1, LT-1
Nanomaterial ... No
INVENTORY AND SCREENING NOTES:

This Health Product declaration (HPD) was completed in accordance with the HPD Standard Version 2.3 and discloses hazards associated with all substances present at or above 100 parts per million (ppm) in the finished product along with the role and percentage weight therefore Therefore, this HPD qualifies for the LEED v4 MR credit Building Product Disclosure and Optimization: Material Ingredient Reporting (Option 1). Substances not "Identified" are those considered proprietary to suppliers, and thus are "Undisclosed" on this HPD.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): <1 Regulatory (g/l): N/A
Does the product contain exempt VOCs: No
Are colorants available that do not increase the VOC content of the base paint when tinted: Yes

COMPLIANCE See Section 3 for additional listings.
VOC emissions: Eurofins Indoor Air Comfort - certified product
VOC emissions: CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario
VOC content: ISO 11890-2

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 3.0, available on the HPDC website at: www.hpd-collaborative.org/hpd-3-0-standard

CRUSHED MARBLE POWDER %: 42.0000 - 46.0000

PRODUCT THRESHOLD: 100 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes	MATERIAL TYPE: Geologically Derived Material
RESIDUALS AND IMPURITIES NOTES: Crushed marble with high purity (99 %. CaCO3). May also be represented by CASRN 471-34-1 (BM-3 NO). Supplier has confirmed that MgCO3 , Fe2O3 and SiO2 are all present at less than 1000 ppm		
OTHER MATERIAL NOTES: Marble is predominately Calcium Carbonate but small impurities of Magnesium carbonate (dolomite) may occur along with trace amounts of iron oxide and clay.		

CALCIUM CARBONATE ID: 471-34-1

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-06-04 6:34:02	
%: 100.0000 - 100.0000	GreenScreen: BM-3	RC: PreC	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
EYE	GHS - New Zealand		Eye irritation category 2	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	

SUBSTANCE NOTES: Crushed marble powder is made from the marble waste from the slab industry which is crushed and graded for use in Terazzo and other mineral plaster products

WATER %: 30.0000 - 35.0000

PRODUCT THRESHOLD: 100 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes	MATERIAL TYPE: Other: Water
RESIDUALS AND IMPURITIES NOTES: Water may contain trace elements but well below the threshold		
OTHER MATERIAL NOTES:		

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-06-04 6:34:02	
%: 100.0000 - 100.0000	GreenScreen: BM-4	RC: None	NANO: No	SUBSTANCE ROLE: Diluent
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
EXEMPT	European Union / European Commission (EU EC)		EU - REACH Exemptions	
			Exempted from REACH Annex IV listing due to intrinsic safety	
SUBSTANCE NOTES:				

CALCIUM HYDROXIDE

%: 18.0000 - 20.0000

PRODUCT THRESHOLD: 100 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes	MATERIAL TYPE: Geologically Derived Material
RESIDUALS AND IMPURITIES NOTES: Lime Putty is primarily Calcium hydroxide and water but may contain small amounts of Calcium carbonate , Magnesium Hydroxide and trace amounts of clay		
OTHER MATERIAL NOTES:		

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2026-06-04 6:34:03

%: 98.0000 - 100.0000

GreenScreen: LT-P1

RC: None

NANO: No

SUBSTANCE ROLE: Binder

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
SKI	GHS - New Zealand	Skin corrosion category 1C
EYE	GHS - New Zealand	Serious eye damage category 1
EYE	GHS - Japan	H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]
EYE	GHS - Australia	H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Antimicrobials
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Flame Retardants
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v5.0 Product Standard Restricted Substances - Effective March 16, 2026 Cosmetics & Personal Care Products

SUBSTANCE NOTES: Lime putty is primarily Calcium hydroxide and water but may contain small amounts of Calcium carbonate , Magnesium Hydroxide and trace amounts of clay

UNDISCLOSED

%: 2.0000 - 3.0000

PRODUCT THRESHOLD: 100 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

MATERIAL TYPE: Polymeric Material

RESIDUALS AND IMPURITIES NOTES: No residuals or impurities are known or expected to be present at or above the ContentInventory Threshold indicated that have a GS score of BM-1, LT-1, LT-P1 or NoGS based on information provided in supplier disclosure letters, supplier SDS, and as predicted by process chemistry (Pharos CML).

OTHER MATERIAL NOTES:

UNDISCLOSED				ID: Undisclosed	
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-06-04 6:34:04		
%: 90.0000 - 100.0000	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Binder	
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS		
None found			No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION		
None found			No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: Supplier has shared substance name and CASRN under the terms of a non-disclosure agreement ; substance to remain proprietary to supplier. Substance has been screened against HPD Priority Lists using the HPD Builder					

UNDISCLOSED %: 0.3000 - 0.5000

PRODUCT THRESHOLD: 100 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes MATERIAL TYPE: Other: Biological material

RESIDUALS AND IMPURITIES NOTES: No residuals or impurities are known or expected to be present at or above the Content Inventory Threshold indicated that have a GS score of BM-1, LT-1, LT-P1 or NoGS based on information provided in supplier disclosure letters, supplier SDS, and as predicted by process chemistry (Pharos CML).

OTHER MATERIAL NOTES:

UNDISCLOSED				ID: Undisclosed
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-06-04 7:53:01	
%: 100.0000 - 100.0000	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Viscosity modifier
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
END	TEDX - Potential Endocrine Disruptors		Potential Endocrine Disruptor	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES: Identified on the US EPA Safer Chemical Ingredient List (Green Circle - Verified Low Concern)				

UNDISCLOSED %: 0.3000 - 0.5000

PRODUCT THRESHOLD: 100 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes MATERIAL TYPE: Polymeric Material

RESIDUALS AND IMPURITIES NOTES: No residuals or impurities are known or expected to be present at or above the Content Inventory Threshold indicated that have a GS score of BM-1, LT-1, LT-P1 or NoGS based on information provided in supplier disclosure letters, supplier SDS, and as predicted by process chemistry (Pharos CML).

OTHER MATERIAL NOTES:

UNDISCLOSED				ID: Undisclosed	
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-06-04 7:55:11		
%: 100.0000 - 100.0000	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Dispersant	
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS		
None found			No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION		
None found			No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: Not a hazardous substance or mixture according to EC-directives 67/548/EEC or 1999/45/EC.					

UNDISCLOSED		%: 0.1000 - 0.5000	
PRODUCT THRESHOLD: 100 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes		MATERIAL TYPE: Geologically Derived Material
RESIDUALS AND IMPURITIES NOTES: Naturally occurring clay may also contain trace elements of calcium carbonate			
OTHER MATERIAL NOTES:			

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2026-06-04 6:34:04

%: 98.0000 - 100.0000

GreenScreen: LT-1

RC: None

NANO: No

SUBSTANCE ROLE: Viscosity modifier

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	IARC	Group 2b - Possibly carcinogenic to humans
CAN	MAK	Carcinogen Group 2 - Considered to be carcinogenic for man
CAN	GHS - New Zealand	Carcinogenicity category 2
CAN	GHS - Japan	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
EYE	GHS - Japan	H319 - Causes serious eye irritation [Serious eye damage / eye irritation - Category 2A]
CAN	GHS - Australia	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Naturally occurring clay used as a mineral thickener

UNDISCLOSED

%: 0.0500 - 0.1000

PRODUCT THRESHOLD: 100 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

MATERIAL TYPE: Other: Plant based additive

RESIDUALS AND IMPURITIES NOTES: No residuals or impurities are known or expected to be present at or above the Content Inventory Threshold indicated that have a GS score of BM-1, LT-1, LT-P1 or NoGS based on information provided in supplier disclosure letters, supplier SDS, and as predicted by process chemistry (Pharos CML).

OTHER MATERIAL NOTES:

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2026-06-04 6:34:05

%: 99.0000 - 100.0000

GreenScreen: NoGS

RC: None

NANO: No

SUBSTANCE ROLE: Viscosity modifier

HAZARD TYPE

LIST NAME AND SOURCE

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS

LIST NAME AND SOURCE

NOTIFICATION

None found

No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Identified on the US EPA Safer Chemical Ingredient List (Green Circle - Verified Low Concern)

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	Eurofins Indoor Air Comfort - certified product	
COMPLIANCE TYPE: Third Party CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: Eurofins A/S COMPLIANCE DETAILS: COMPLIANCE SCOPE: APPLICABLE FACILITIES: Eurofins Product Testing A/S Smedeskovvej 38 8464 Galten Denmark CustomerSupport@eurofins.com www.eurofins.com/VOC-testing COMPLIANCE URL: COMPLIANCE NOTES:	ISSUE DATE: 2022-03-09	EXPIRY DATE: No expiration
VOC EMISSIONS	CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario	
COMPLIANCE TYPE: Third-party certification CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: UL Environment - Marietta, 2211 Newmarket Parkway, Marietta, GA 30067-9399 USA COMPLIANCE DETAILS: COMPLIANCE SCOPE: Product APPLICABLE FACILITIES: UL Environment - Marietta, 2211 Newmarket Parkway, Marietta, GA 30067-9399 USA COMPLIANCE URL: https://sonora.armourcoat.co.uk/technical/test_data/VOC_-_Spatulata_-_Indoor_Air_Quality_CDPH COMPLIANCE NOTES:	ISSUE DATE: 2023-12-21	EXPIRY DATE: 2028-12-21
VOC CONTENT	ISO 11890-2	
COMPLIANCE TYPE: Third Party CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: Eurofins Product Testing A/S COMPLIANCE DETAILS: COMPLIANCE SCOPE: APPLICABLE FACILITIES: Eurofins Product Testing A/S COMPLIANCE URL: COMPLIANCE NOTES: VOC content <1g/l Limit of Detection 1g/l	ISSUE DATE: 2018-05-08	EXPIRY DATE: No expiration

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

KEYCOAT
MANUFACTURER (OR GENERIC): Armourcoat Ltd
HPD URL: No HPD available ACCESSORY TYPE: Other CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: Keycoat is used as a preparatory layer for Armuralia / Armural

PIGMENT DISPERSION
MANUFACTURER (OR GENERIC): **Chromaflo**

HPD URL: No HPD available
ACCESSORY TYPE: Colorant System
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: Range of high strength low VOC pigments for water based paints and coatings

K40 PRIMER
MANUFACTURER (OR GENERIC): **Armourcoat Ltd**

HPD URL: https://armourcoat.com/en/technical/hpd/Health_Product_Declaration_HPD_for_K40_Primer
ACCESSORY TYPE: Other
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: K40 primer for application to provide good adhesion to most substrates.

 Section 5: General Notes

Spatulata P70 / P80 may be tinted to a very wide range of colours using the Armourcoat Low VOC pigments
provides a hard and durable polished surface for interior use*
natural mineral, environmentally friendly material
wide colour range for interior use
good workability in a wide range of site conditions
good water vapour permeability
non Newtonian thixotropic paste viscosity 70,000cP +/- 20000cP
specific density 1.65 kg/L +/- 0.1 kg/L
dry solids content 70 % +/- 3%

MANUFACTURER INFORMATION

MANUFACTURER: **Armourcoat Ltd**
 ADDRESS: **Armourcoat Ltd**
Unit 2& 3 Morewood Close
Sevenoaks, Kent TN132HU
 COUNTRY: **UK**

WEBSITE: **www.armourcoat.co.uk**
 CONTACT NAME: **Duncan Mackellar**
 TITLE: **Mr**
 PHONE: **+44 1732460668**
 EMAIL: **technical@armourcoat.co.uk**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold	Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold	Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold	Substances listed individually per threshold indicated per product

Nano	Composed of nano scale particles or nanotechnology
Third Party Verified	Verification by independent certifier approved by HPDC
Preparer	Third party preparer, if not self-prepared by manufacturer
Applicable facilities	Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard is not:

- a method for the assessment of exposure or risk associated with product handling or use,*
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.