

HPD UNIQUE IDENTIFIER: 36727826640896

CLASSIFICATION: 09 25 23 Lime Based Plastering

PRODUCT DESCRIPTION: Armourcoat Keycoat is a natural mineral material composed of hydrated lime, crushed marble and cement combined with special additives to control working characteristics. Keycoat bonds well to a wide range of surfaces and substrates and is used as a preparation layer for a wide range of Armourcoat polished plaster materials , providing a good key to the surface and a providing controlled suction for subsequent coats that ensured good and consistent application results.

Section 1: Summary

Nested Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold Level	Residuals/Impurities Evaluation	<i>For all contents above the threshold, the manufacturer has:</i>
☒ Nested Materials Method	☒ 100 ppm	Completed in 6 of 6 Materials	Characterized ☒ Yes ☐ No
☐ Basic Method	☐ 1,000 ppm	Explanation(s) provided for Residuals/Impurities?	<i>Provided weight and role.</i>
Threshold Disclosed Per	☐ Per GHS SDS	☒ Yes ☐ No	Screened ☒ Yes ☐ No
☐ Material	☐ Other		<i>Provided screening results using HPDC-approved methods.</i>
☒ Product			Identified ☐ Yes ☒ No
			<i>Provided name and CAS RN or other identifier.</i>

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

NESTED MATERIAL | **MATERIAL OR SUBSTANCE** | *RESIDUAL OR IMPURITY*

GREENSCREEN SCORE | HAZARD TYPE

CRUSHED MARBLE POWDER [**CALCIUM CARBONATE** **BM-3**] EYE]

HYDRATED LIME [**CALCIUM HYDROXIDE** **LT-P1**] SKI | MAM | EYE]

CEMENT [**PORTLAND CEMENT** **LT-P1**] CAN | END | MAM]

UNDISCLOSED [**UNDISCLOSED** **NoGS**] **UNDISCLOSED** [**UNDISCLOSED** **LT-UNK**] **UNDISCLOSED** [**UNDISCLOSED** **NoGS**]

Number of Greenscreen BM-4/BM3 contents ... 1

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Antimicrobial Pesticides Reporting: This product does not contain substance(s) that are intentionally added above the [Product - 100 ppm] threshold to act as antimicrobials.

This Health Product declaration (HPD) was completed in accordance with the HPD Standard Version 2.2 and discloses hazards associated with all substances present at or above 100 parts per million (ppm) in the finished product along with the role and percentage weight therefore Therefore, this HPD qualifies for the LEED v4 MR credit Building Product Disclosure and Optimization: Material Ingredient Reporting (Option 1). Substances not "Identified" are those considered proprietary to suppliers, and thus are "Undisclosed" on this HPD.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario

VOC emissions: Eurofins Indoor Air Comfort GOLD - certified product

VOC content: SCAQMD Rule 1113 Architectural Coatings - Flats, floor coatings, non flat coatings, quick dry enamels, roof coatings only - 2007 amendments

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4.1 Option 1.

Third Party Verified?	PREPARER: Self-Prepared	SCREENING DATE: 2025-08-08
☐ Yes	VERIFIER:	PUBLISHED DATE: 2025-08-08
☒ No	VERIFICATION #:	EXPIRY DATE: 2028-08-08

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

CRUSHED MARBLE POWDER

%: 60.0000 - 70.0000

PRODUCT THRESHOLD: 100 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes	MATERIAL TYPE: Geologically Derived Material
RESIDUALS AND IMPURITIES NOTES: Crushed marble with high purity (99 %. CaCO3). May also be represented by CASRN 471-34-1 (BM-3 NO). Supplier has confirmed that MgCO3 , Fe2O3 and SiO2 are all present at less than 1000 ppm		
OTHER MATERIAL NOTES: Marble is predominately Calcium Carbonate but small impurities of Magnesium carbonate (dolomite) may occur along with trace amounts of iron oxide and clay.		

CALCIUM CARBONATE

ID: 471-34-1

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2025-08-08 2:16:05	
%: 99.0000 - 100.0000	GreenScreen: BM-3	RC: PreC	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
EYE	GHS - New Zealand		Eye irritation category 2	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	

SUBSTANCE NOTES: Crushed marble powder is made from the marble waste from the slab industry which is crushed and graded for use in Terazzo and other mineral plaster products

HYDRATED LIME

%: 15.0000 - 25.0000

PRODUCT THRESHOLD: 100 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes	MATERIAL TYPE: Geologically Derived Material
RESIDUALS AND IMPURITIES NOTES: Hydrated lime is primarily Calcium hydroxide but may contain small amounts of Calcium carbonate , Magnesium Hydroxide and trace amounts of clay .		
OTHER MATERIAL NOTES:		

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2025-08-08 2:16:05	
?: 99.0000 - 100.0000	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Binder
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
SKI	GHS - Australia		H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]	
MAM	GHS - Japan		H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]	
SKI	GHS - New Zealand		Skin corrosion category 1C	
EYE	GHS - New Zealand		Serious eye damage category 1	
EYE	GHS - Japan		H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]	
SKI	GHS - Japan		H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]	
EYE	GHS - Australia		H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Green Science Policy Institute (GSPI)		GSPI - Six Classes Precautionary List	
			Antimicrobials	
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)		C2C Certified v4.0 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022	
			Cosmetics & Personal Care Products	
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)		C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025	
			Cosmetics and Personal Care Products	
SUBSTANCE NOTES: Calcium Hydroxide is highly alkaline : Classification according to Directive 67/548/EEC Xi – irritant				

CEMENT

?: 8.0000 - 15.0000

PRODUCT THRESHOLD: 100 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes	MATERIAL TYPE: Geologically Derived Material
RESIDUALS AND IMPURITIES NOTES: Cement will include small amounts of Calcium Sulfate , Calcium Carbonate and calcined shale		
OTHER MATERIAL NOTES:		

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2025-08-08 2:16:06	
%: 99.0000 - 100.0000	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Binder
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
CAN	MAK		Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification	
END	TEDX - Potential Endocrine Disruptors		Potential Endocrine Disruptor	
MAM	GHS - Japan		H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]	
MAM	GHS - Japan		H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES: Contact with skin may cause irritation , dermatitis and alkali burns. Serious risk of damage to the eyes . Always wear gloves and eye protection and in case of contact with the eyes flush with water immediately and seek medical attention.				

UNDISCLOSED

%: 1.0000 - 4.0000

PRODUCT THRESHOLD: 100 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes MATERIAL TYPE: Polymeric Material

RESIDUALS AND IMPURITIES NOTES: Powder polymer contains small amounts of calcium carbonate as an anti caking agent

OTHER MATERIAL NOTES:

UNDISCLOSED

ID: Undisclosed

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2025-08-08 2:16:06	
%: 90.0000 - 100.0000	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Binder
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: Supplier has shared substance name and CASRN under the terms of a non-disclosure agreement ; substance to remain proprietary to supplier. Substance has been screened against HPD Priority Lists using the HPD Builder				

UNDISCLOSED

%: 0.1000 - 0.5000

PRODUCT THRESHOLD: 100 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: No MATERIAL TYPE: Other: Biological material

RESIDUALS AND IMPURITIES NOTES: No residuals or impurities are known or expected to be present at or above the Content Inventory Threshold indicated that have a GS score of BM-1, LT-1, LT-P1 or NoGS based on information provided in supplier disclosure letters, supplier SDS, and as predicted by process chemistry (Pharos CML).

OTHER MATERIAL NOTES:

UNDISCLOSED				ID: Undisclosed	
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2025-08-08 2:16:06		
%: 99.0000 - 100.0000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Viscosity modifier	
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS		
None found			No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION		
None found			No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: Identified on the US EPA Safer Chemical Ingredient List (Green Circle - Verified Low Concern)					

UNDISCLOSED %: 0.0400 - 0.1500

PRODUCT THRESHOLD: 100 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes	MATERIAL TYPE: Other: Plant based starch			
RESIDUALS AND IMPURITIES NOTES: No residuals or impurities are known or expected to be present at or above the Content Inventory Threshold indicated that have a GS score of BM-1, LT-1, LT-P1 or NoGS based on information provided in supplier disclosure letters, supplier SDS, and as predicted by process chemistry (Pharos CML).					
OTHER MATERIAL NOTES:					
UNDISCLOSED				ID: Undisclosed	
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2025-08-08 2:16:05		
%: 100.0000 - 100.0000	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Viscosity modifier	
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS		
None found			No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION		
None found			No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: Identified on the US EPA Safer Chemical Ingredient List (Green Circle - Verified Low Concern)					

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario	
CERTIFYING PARTY: Third Party APPLICABLE FACILITIES: Eurofins Product Testing Denmark A/S Smedeskovvej 38 8464 Galten Denmark CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES:	ISSUE DATE: 2025-01-06 00:00:00 EXPIRY DATE: 2030-01-06 00:00:00	CERTIFIER OR LAB: Eurofins
VOC EMISSIONS	Eurofins Indoor Air Comfort GOLD - certified product	
CERTIFYING PARTY: Third Party APPLICABLE FACILITIES: Eurofins Product Testing Denmark A/S Smedeskovvej 38 8464 Galten Denmark CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES:	ISSUE DATE: 2025-01-05 00:00:00 EXPIRY DATE: 2030-01-06 00:00:00	CERTIFIER OR LAB: Eurofins
VOC CONTENT	SCAQMD Rule 1113 Architectural Coatings - Flats, floor coatings, non flat coatings, quick dry enamels, roof coatings only - 2007 amendments	
CERTIFYING PARTY: Third Party APPLICABLE FACILITIES: Eurofins Product Testing Denmark A/S Smedeskovvej 38 8464 Galten Denmark CERTIFICATE URL: CERTIFICATION AND COMPLIANCE NOTES:	ISSUE DATE: 2023-01-09 00:00:00 EXPIRY DATE: 2028-01-09 00:00:00	CERTIFIER OR LAB: Eurofins

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

K40 PRIMER MANUFACTURER (OR GENERIC): Armourcoat Ltd
HPD URL: https://armourcoat.com/en/technical/hpd/Health_Product_Declaration_HPD_for_K40_Primer ACCESSORY TYPE: Other CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: For use on plasterboard , plaster and other absorbent surfaces to even up and reduce the suction and ensure good adhesion. Se K40 Datasheet for full information.

Section 5: General Notes

Keycoat is used as a base layer for a a wide variety of Surface finishes such as Smooth , Cloudy , Pitted , Travertine , Dragged , Koncrete as well as a large number of custom finishes.

K149 has marble up to 0.5mm and is refered to as Fine Keycoat

K124 contains marble up to 0.8mm and provides a slightly thicker layer which has more suction and adsorption and is therefore suited to the thicker finishes like Pitted , Dragged and Travertine.

MANUFACTURER INFORMATION

MANUFACTURER: **Armourcoat Ltd**
ADDRESS: **Armourcoat Ltd**
Unit 2& 3 Morewood Close
Sevenoaks, Kent TN132HU
COUNTRY: **UK**

WEBSITE: **www.armourcoat.co.uk**
CONTACT NAME: **Duncan Mackellar**
TITLE: **Mr**
PHONE: **+44 1732460668**
EMAIL: **technical@armourcoat.co.uk**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,*
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and

