

Key Epocoat
by Key Resin Company

SCREENING DATE: 2025-10-01
PUBLISHED DATE: 2025-10-01
EXPIRY DATE: 2028-10-01
PREPARER: Self-Prepared

Health Product
Declaration v3.0

created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 467589120
HPD UNIQUE PRODUCT ID: Not provided.
CLASSIFICATION: 09 67 23 Resinous Flooring
PRODUCT DESCRIPTION: KEY EPOCOAT consists of a unique water based epoxy technology which allows the contractor to install epoxy resin floor systems and other moisture sensitive floor coverings on new concrete (5 days old) without fear of moisture entrapment. KEY EPOCOAT is typically applied in a two coat application. KEY EPOCOAT is the primer/basecoat used in various KEY EPOCOAT Systems and KEY EPOCON Systems including KEY EPOCON SL. KEY EPOCOAT is a moisture tolerant, chemically enhanced epoxy resin which reduces the potentially adverse affects of moisture migration through and from concrete slabs on, above or below grade. Refer to the KEY EPOCON SL System Technical Data Sheet for additional information on the use of this moisture mitigation system for eliminating the potential for osmotic activity to blister or delaminate polymer resin floor systems, epoxy terrazzo, floor coatings, and protecting other floor covering materials and adhesives including VCT, sheet vinyl, carpets, wood, laminates, etc.

Section 1: SummaryBasic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Residuals/Impurities Evaluation	For all contents above the threshold, the manufacturer has:
→ Basic Method	→ Completed	
Threshold Disclosed Per	Explanation(s) provided :	Characterized
→ Product	Yes	Provided weight and role.
Threshold Level		Screened
→ 100 ppm		Provided screening results using HPDC-approved methods.
		Identified
		Provided name and CAS RN or other identifier.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE
KEY EPOCOAT [BARITE (BA(SO4)) NoGS TALC BM-1] CAN | MAM
WATER BM-4 2,4,6-TRI(DIMETHYLAMINOMETHYL)PHENOL LT-UNK |
SKI | EYE BISPHENOL A EPICHLOROHYDRIN POLYMER LT-P1 | MUL
| SKI | EYE | AQU TITANIUM DIOXIDE BM-1] CAN | END | MAM
UNDISCLOSED LT-P1] MUL ALKYL (C12, C14) GLYCIDYL ETHER LT-
P1] MUL | SKI M-XYLENE-ALPHA,ALPHA'-DIAMINE LT-P1] SKI | MUL |
MAM | EYE]

Number of Greenscreen BM-4/BM3 contents ... 1
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ...
BM-1, LT-P1
Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

This HPD is Identified-No due to proprietary substances in the product.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

Material (g/l): <1, compliant to
low VOC Rule 1113 in all 50
states
Regulatory (g/l): <1, compliant to
low VOC Rule 1113 in all 50 states
Does the product contain exempt VOCs: No
Are colorants available that do not increase the VOC content of the base
paint when tinted: N/A

CERTIFICATIONS AND COMPLIANCE See Section 3 for additional
listings.
VOC emissions: CDPH Standard Method V1.2 (Section 01350/CHPS) -
Classroom & Office scenario
VOC content: EPA Method 24 - Volatile Matter Content (EPA 24)

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4.1 Option 1.

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 3.0, available on the HPDC website at: www.hpd-collaborative.org/hpd-3-0-standard

KEY EPOCOAT

PRODUCT THRESHOLD: 100 ppm		RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes		
RESIDUALS AND IMPURITIES NOTES: The product is estimated to have no residuals/impurities over 100 ppm based on raw material supplier information.				
OTHER PRODUCT NOTES:				
BARITE (BA(SO4))			ID: 13462-86-7	
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2025-10-01 10:15:09	
%, 34.7300 - 43.4200	GreenScreen: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)		C2C Certified v4.0 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022	
			Cosmetics & Personal Care Products	
SUBSTANCE NOTES:				

TALC				ID: 14807-96-6
HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2025-10-01 10:15:09		
%, 8.6800 - 17.3700	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
CAN	MAK		Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification	
CAN	CA EPA - Prop 65		Carcinogen - specific to chemical form or exposure route	
CAN	IARC		Group 2a - Agent is probably Carcinogenic to humans	
MAM	GHS - Japan		H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]	
MAM	GHS - Japan		H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]	

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES:		

WATER

ID: 7732-18-5

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2025-10-01 10:15:10		
%: 8.6800 - 17.3700	GreenScreen: BM-4	RC: None	NANO: No	SUBSTANCE ROLE: Diluent
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
None found			No warnings found on HPD Priority Hazard Lists	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
EXEMPT	European Union / European Commission (EU EC)		EU - REACH Exemptions	
			Exempted from REACH Annex IV listing due to intrinsic safety	
SUBSTANCE NOTES:				

2,4,6-TRI(DIMETHYLAMINOMETHYL)PHENOL

ID: 90-72-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2025-10-01 10:15:10		
%: 4.3400 - 13.0300	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Curing agent
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]		
EYE	EU - GHS (H-Statements) Annex 6 Table 3-1	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]		
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]		
EYE	GHS - Australia	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]		
SKI	GHS - New Zealand	Skin corrosion category 1C		
EYE	GHS - New Zealand	Serious eye damage category 1		
EYE	GHS - Japan	H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]		
SKI	GHS - Japan	H314 - Causes severe skin burns and eye damage [Skin corrosion / irritation - Category 1]		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		

BISPHENOL A EPICHLOROHYDRIN POLYMER

ID: 25068-38-6

HAZARD DATA SOURCE: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2025-10-01 10:15:11

%: 10.5300 - 12.5100	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Binder
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters		
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]		
EYE	EU - GHS (H-Statements) Annex 6 Table 3-1	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]		
AQU	EU - GHS (H-Statements) Annex 6 Table 3-1	H411 - Toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 2]		
EYE	GHS - New Zealand	Eye irritation category 2		
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]		
EYE	GHS - Australia	H319 - Causes serious eye irritation [Serious eye damage/eye irritation - Category 2A]		
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]		
SKI	GHS - New Zealand	Skin sensitisation category 1		
AQU	GHS - New Zealand	Hazardous to the aquatic environment - chronic category 2		
AQU	GHS - Japan	H400 - Very toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 1]		
AQU	GHS - Japan	H410 - Very toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 1]		
AQU	GHS - Australia	H411 - Toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 2]		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.0 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022		
		Core Restrictions		
RESTRICTED LIST	International Living Future Institute (ILFI)	Living Building Challenge 4.0 - Red List of Materials & Chemicals - Effective February 1, 2025		
		Red List substances to avoid in Living Building Challenge V4.0 projects		

TITANIUM DIOXIDE

ID: 13463-67-7

HAZARD DATA SOURCE: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2025-10-01 10:15:09

%: 0.8700 - 4.3400	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Pigment
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen		
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route		
CAN	IARC	Group 2B - Possibly carcinogenic to humans - inhaled from occupational sources		
CAN	MAK	Carcinogen Group 3A - Evidence of carcinogenic effects but not sufficient to establish MAK/BAT value		
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor		
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels		
CAN	IARC	Group 2b - Possibly carcinogenic to humans		
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]		
CAN	GHS - Japan	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]		
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]		

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
POSITIVE LIST	US Environmental Protection Agency (US EPA)	US EPA - DfE Safer Chemicals Ingredients list (SCIL)
		Colorants - Green Circle (Verified Low Concern)
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPH)	C2C Certified v4.0 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022
		Children's Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPH)	C2C Certified v4.0 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022
		Formulated Consumer Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPH)	C2C Certified v4.0 Product Standard Restricted Substances List (RSL) - Effective July 1, 2022
		Cosmetics & Personal Care Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPH)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025
		Cosmetics and Personal Care Products
SUBSTANCE NOTES:		

UNDISCLOSED

ID: Undisclosed

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2025-10-01 10:15:10		
%: 1.7400 - 4.3400	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Curing agent
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS	
MUL	German FEA - Substances Hazardous to Waters		Class 2 - Hazard to Waters	
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION	
None found			No listings found on Additional Hazard Lists	
SUBSTANCE NOTES: The substance ID and name are not disclosed on this HPD due to proprietary reasons.				

ALKYL (C12, C14) GLYCIDYL ETHER

ID: 68609-97-2

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2025-10-01 10:15:10		
%: 0.6600 - 1.9500	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Diluent

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
SKI	GHS - New Zealand	Skin irritation category 2
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]
SKI	GHS - New Zealand	Skin sensitisation category 1
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Some Solvents
SUBSTANCE NOTES:		

M-XYLENE-ALPHA,ALPHA'-DIAMINE

ID: 1477-55-0

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2025-10-01 10:15:11		
%: 0.8700 - 1.7400	GreenScreen: LT-P1	RC: None	NANO: No	SUBSTANCE ROLE: Curing agent	
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS		
SKI	MAK		Sensitizing Substance Sh - Danger of skin sensitization		
MUL	German FEA - Substances Hazardous to Waters		Class 2 - Hazard to Waters		
MAM	GHS - Japan		H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]		
MAM	GHS - Japan		H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]		
EYE	GHS - Japan		H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]		
SKI	GHS - Japan		H314 - Causes severe skin burns and eye damage [Skin corrosion / irritation - Category 1]		
MAM	GHS - Japan		H331 - Toxic if inhaled [Acute toxicity (inhalation: dust, mist) - Category 3]		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION		
None found			No listings found on Additional Hazard Lists		

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario	
COMPLIANCE TYPE: Second Party CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: UL COMPLIANCE DETAILS: COMPLIANCE SCOPE: APPLICABLE FACILITIES: All COMPLIANCE URL: COMPLIANCE NOTES: CDPH-CA Section 01350 Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers Version 1.2.	ISSUE DATE: 2021-09-22	EXPIRY DATE: 2025-10-01
VOC CONTENT	EPA Method 24 - Volatile Matter Content (EPA 24)	
COMPLIANCE TYPE: Self-declared CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: Key Resin Lab COMPLIANCE DETAILS: COMPLIANCE SCOPE: APPLICABLE FACILITIES: NA COMPLIANCE URL: COMPLIANCE NOTES: Volatile Organic Compound (VOC) Content Test per EPA Method 24	ISSUE DATE: 2018-06-30	EXPIRY DATE: 2025-10-01

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

Combining the HPD information of Epocoat Part I and Part II.

MANUFACTURER INFORMATION

MANUFACTURER: **Key Resin Company**
ADDRESS: **4050 Clough Woods Drive**
Batavia, Ohio 45103
COUNTRY: **USA**

WEBSITE: **www.keyresin.com**
CONTACT NAME: **Travis Barkey**
TITLE: **Technical Director**
PHONE: **5139434225**
EMAIL: **tbarkey@keyresin.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold	Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold	Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold	Substances listed individually per threshold indicated per product

Nano	Composed of nano scale particles or nanotechnology
Third Party Verified	Verification by independent certifier approved by HPDC
Preparer	Third party preparer, if not self-prepared by manufacturer
Applicable facilities	Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,*
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.