

HPD UNIQUE IDENTIFIER: 2268486385664

CLASSIFICATION: 03 54 16 Hydraulic Cement Underlayment

PRODUCT DESCRIPTION: ARDEX K 60™ ARDITEX is a blend of Portland cement and other hydraulic cements that is a self-smoothing, trowelable, latex leveling compound with excellent adhesion, flexibility and moisture resistance. ARDEX K 60 can be used to smooth interior concrete, wood, terrazzo, ceramic and quarry tile, steel, select epoxy coating systems and non-water-soluble adhesive residue on concrete prior to the installation of finished flooring on-, above- or below-grade.

Section 1: Summary

Nested Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold Level	Residuals/Impurities Evaluation	
☒ Nested Materials Method	☐ 100 ppm	Completed in 2 of 2 Materials	<i>For all contents above the threshold, the manufacturer has:</i>
☐ Basic Method	☒ 1,000 ppm	Explanation(s) provided for Residuals/Impurities?	Characterized ☒ Yes ☐ No
Threshold Disclosed Per	☐ Per GHS SDS		<i>Provided weight and role.</i>
☐ Material	☐ Other	☒ Yes ☐ No	Screened ☒ Yes ☐ No
☒ Product			<i>Provided screening results using HPDC-approved methods.</i>
			Identified ☐ Yes ☒ No
			<i>Provided name and CAS RN or other identifier.</i>

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

NESTED MATERIAL | **MATERIAL OR SUBSTANCE** | *RESIDUAL OR IMPURITY*

GREENSCREEN SCORE | HAZARD TYPE

ARDEX K 60 POWDER [**QUARTZ** **BM-1**] CAN | MAM | GEN

LIMESTONE **BM-3dg** **HIGH-ALUMINA CEMENT** **LT-UNK** **CALCIUM SULFATE** **LT-UNK** | MAM **PORTLAND CEMENT** **LT-P1**] CAN | END | MAM **ETHYLENEVINYLACETATE COPOLYMER** **LT-UNK**] **ARDEX K 60 LIQUID** [**WATER** **BM-4** **ETHYLENEVINYLACETATE COPOLYMER** **LT-UNK** **UNDISCLOSED** **LT-UNK** **UNDISCLOSED** **LT-UNK**]

Number of Greenscreen BM-4/BM3 contents ... 2

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... BM-1, LT-P1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Antimicrobial Pesticides Reporting: This product does not contain substance(s) that are intentionally added above the [Product - 1,000 ppm] threshold to act as antimicrobials.

Special Conditions applied: [Electronics]

The exact percentages have been withheld by the manufacturer as trade secrets.

*Form-Specific Hazard: This substance's GreenScreen Benchmark or List Translator score and the applicable hazards are related to particulate inhalation, which is expected to occur only during manufacture, installation, maintenance, or demolition, due to activities such as sawing, sanding, grinding, or intensive cleaning. For this reason, this score is intentionally omitted from the "Contents highest concern" line above. See HPDC's Special Conditions policy for more information.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: Emission EC1 PLUS- very low emission

VOC content: SCAQMD Rule 1168 Adhesive and Sealant Applications - Adhesives for Wood Flooring, Rubber Floor, Ceramic Tile, Multipurpose Construction, Structural Glazing and Contact, as amended 1/7/05

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.

Pre-checked for LEED v4.1 Option 1.

☐ Yes
☒ No

VERIFIER:
VERIFICATION #:

PUBLISHED DATE: 2025-02-14
EXPIRY DATE: 2026-12-05

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.3, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-3-standard

ARDEX K 60 POWDER %: 75.0000 - 78.0000

PRODUCT THRESHOLD: 1000 ppm	RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes	MATERIAL TYPE: Geologically Derived Material
RESIDUALS AND IMPURITIES NOTES: ARDEX uses quarry-extracted ingredients, such as quartz, cement, limestone, and gypsum. As a result, suppliers of these ingredients indicate that raw materials may contain residual earthen material, such as sand, in extremely small quantities. These materials are listed on suppliers' Safety Data Sheets (SDS) and they are accounted for on the Safety Data Sheets of ARDEX products.		
OTHER MATERIAL NOTES: For all applications, mix 1 unit of ARDEX K 60 Powder with 1 unit of ARDEX K 60 Liquid.		

QUARTZ ID: 14808-60-7

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2023-12-05 12:42:50	
%: 40.0000 - 50.0000	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Filler

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	US NIH - Report on Carcinogens	Known to be Human Carcinogen (respirable size - occupational setting)
CAN	MAK	Carcinogen Group 1 - Substances that cause cancer in man
CAN	IARC	Group 1 - Agent is carcinogenic to humans - inhaled from occupational sources
CAN	IARC	Group 1 - Agent is Carcinogenic to humans
CAN	US NIH - Report on Carcinogens	Known to be a human Carcinogen
CAN	GHS - Japan	H350 - May cause cancer [Carcinogenicity - Category 1A]
CAN	GHS - Australia	H350i - May cause cancer by inhalation [Carcinogenicity - Category 1A or 1B]
CAN	GHS - New Zealand	Carcinogenicity category 1
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
GEN	GHS - Japan	H341 - Suspected of causing genetic defects [Germ cell mutagenicity - Category 2]
MAM	GHS - Australia	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organ toxicity - repeated exposure - Category 1]
MAM	GHS - New Zealand	Specific target organ toxicity - repeated exposure category 1
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists
SUBSTANCE NOTES: The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.		

LIMESTONE				ID: 1317-65-3	
HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2023-12-05 12:43:03		
%: 10.0000 - 30.0000	GreenScreen: BM-3dg	RC: None	NANO: No	SUBSTANCE ROLE: Filler	
HAZARD TYPE	LIST NAME AND SOURCE		WARNINGS		
None found			No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE		NOTIFICATION		
None found			No listings found on Additional Hazard Lists		

SUBSTANCE NOTES: The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.

HIGH-ALUMINA CEMENT

ID: 65997-16-2

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2023-12-05 12:43:04**

%: **15.0000 - 30.0000**
GreenScreen: **LT-UNK**
RC: **None**
NANO: **No**
SUBSTANCE ROLE: **Binder**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.

CALCIUM SULFATE

ID: 7778-18-9

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2023-12-05 12:43:04**

%: **1.0000 - 5.0000**
GreenScreen: **LT-UNK**
RC: **None**
NANO: **No**
SUBSTANCE ROLE: **Binder**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
MAM	GHS - Japan	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.

PORTLAND CEMENT

ID: 65997-15-1

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library**HAZARD SCREENING DATE: **2023-12-05 12:43:04**

%: **1.0000 - 5.0000**
GreenScreen: **LT-P1**
RC: **None**
NANO: **No**
SUBSTANCE ROLE: **Binder**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MAM	GHS - Japan	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.

ETHYLENEVINYLACETATE COPOLYMER

ID: 24937-78-8

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2023-12-05 12:42:50	
%: 1.0000 - 5.0000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Viscosity modifier
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		

SUBSTANCE NOTES: The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.

ARDEX K 60 LIQUID

%: 22.0000 - 25.0000

PRODUCT THRESHOLD: 1000 ppm RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes MATERIAL TYPE: Polymeric Material

RESIDUALS AND IMPURITIES NOTES: ARDEX uses quarry-extracted ingredients, such as quartz, cement, limestone, and gypsum. As a result, suppliers of these ingredients indicate that raw materials may contain residual earthen material, such as sand, in extremely small quantities. These materials are listed on suppliers' Safety Data Sheets (SDS) and they are accounted for on the Safety Data Sheets of ARDEX products.

OTHER MATERIAL NOTES: For all applications, mix 1 unit of ARDEX K 60 Powder with 1 unit of ARDEX K 60 Liquid.

WATER

ID: 7732-18-5

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2023-12-05 12:43:03	
%: 50.0000 - 60.0000	GreenScreen: BM-4	RC: None	NANO: No	SUBSTANCE ROLE: Solvent
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
EXEMPT	European Union / European Commission (EU EC)	EU - REACH Exemptions Exempted from REACH Annex IV listing due to intrinsic safety
SUBSTANCE NOTES: The exact percentages of the ingredients have been withheld by the manufacturer as trade secrets.		

ETHYLENEVINYLACETATE COPOLYMER

ID: **24937-78-8**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2023-12-05 12:43:04	
%: 45.0000 - 55.0000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Viscosity modifier
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: The exact percentages of the ingredients are withheld by the manufacturer as trade secrets.				

UNDISCLOSED

ID: **Undisclosed**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2023-12-05 12:43:04	
%: 1.0000 - 5.0000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Processing regulator
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION		
None found		No listings found on Additional Hazard Lists		
SUBSTANCE NOTES: The exact percentages of the ingredients are withheld by the manufacturer as trade secrets.				

UNDISCLOSED

ID: **Undisclosed**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2023-12-05 12:43:04		
%: 0.1000 - 2.0000	GreenScreen: LT-UNK	RC: None	NANO: No	SUBSTANCE ROLE: Processing regulator
HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		

None found

No listings found on Additional Hazard Lists

SUBSTANCE NOTES: The exact percentages of the ingredients are withheld by the manufacturer as trade secrets.

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS	Emicode EC1 PLUS- very low emission	
CERTIFYING PARTY: Third Party	ISSUE DATE: 2020-11-06 00:00:00	CERTIFIER OR LAB: GEV
APPLICABLE FACILITIES: Manufacturing locations of ARDEX K 60.	EXPIRY DATE: 2025-11-06 00:00:00	
CERTIFICATE URL:		
CERTIFICATION AND COMPLIANCE NOTES:		

VOC CONTENT	SCAQMD Rule 1168 Adhesive and Sealant Applications - Adhesives for Wood Flooring, Rubber Floor, Ceramic Tile, Multipurpose Construction, Structural Glazing and Contact, as amended 1/7/05	
CERTIFYING PARTY: Self-declared	ISSUE DATE: 2016-09-09 00:00:00	CERTIFIER OR LAB: ARDEX
APPLICABLE FACILITIES: All ARDEX manufacturing facilities.	EXPIRY DATE:	Engineered Cements
CERTIFICATE URL:		
https://www.ardexamericas.com/product/ardex-k-60-arditex/		
CERTIFICATION AND COMPLIANCE NOTES:		

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

Refer to the GHS Formatted Safety Data Sheet (SDS) and the Technical Data Sheet for additional information regarding the proper mixing and application of this product. Information can be found at www.ardexamericas.com.

MANUFACTURER INFORMATION

MANUFACTURER: **ARDEX Engineered Cements**
ADDRESS: **400 Ardex Park Drive**
Aliquippa, Pennsylvania 15001
COUNTRY: **United States**
LATITUDE: **40.6154000**
LONGITUDE: **-80.3148000**

WEBSITE: **www.ardexamericas.com**
CONTACT NAME: **Steven Newbrough**
TITLE: **Environmental Programs Specialist**
PHONE: **17242035445**
EMAIL: **steven.newbrough@ardexamericas.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,*
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

