

HPD UNIQUE IDENTIFIER: 654908416
HPD UNIQUE PRODUCT ID: Not provided.
CLASSIFICATION: 12 05 13 Fabrics
PRODUCT DESCRIPTION: Product #29.10, Polyester

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Residuals/Impurities Evaluation	For all contents above the threshold, the manufacturer has:
→ Basic Method	→ Completed	
Threshold Disclosed Per	Explanation(s) provided :	Characterized
→ Product	Yes	Provided weight and role. Yes
Threshold Level		Screened
→ 1,000 ppm		Provided screening results using HPDC-approved methods. Yes
		Identified
		Provided name and CAS RN or other identifier. Yes

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | MATERIAL OR SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE

DEFLECTION | POLYETHYLENE TEREPHTHALATE (PET) | LT-UNK
DISPERSE BLUE 1 | LT-1 | CAN | MUL | SKI | EYE | ANTIMONY TRIOXIDE
BM-1 | MUL | CAN | SKI | EYE | MAM | AQU]

Number of Greenscreen BM-4/BM3 contents ... 0
Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-1, BM-1
Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Antimicrobial Pesticides Reporting: This product does not contain substance(s) that are intentionally added above the [Product - 1,000 ppm] threshold to act as antimicrobials.

As disclosed by the mill.

PFAS DETAILS:

This product does **not** contain intentionally added PFAS and materials and substances from suppliers are verified to **not** contain PFAS.

Attestation:

Danielle Litzyau

2025-07-29

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

COMPLIANCE See Section 3 for additional listings.
VOC emissions: SCS Indoor Advantage Gold - Classroom & Office scenario

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4.1 Option 1.

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 3.0, available on the HPDC website at: www.hpd-collaborative.org/hpd-3-0-standard

DEFLECTION

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: Residuals and Impurities are considered at the mill level.

OTHER PRODUCT NOTES: None

POLYETHYLENE TEREPHTHALATE (PET)

ID: 25038-59-9

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2026-01-05 12:54:02

%: 98.5000 - 99.5000

GreenScreen: LT-UNK

RC: Both

NANO: No

SUBSTANCE ROLE: Textile component

HAZARD TYPE

LIST NAME AND SOURCE

WARNINGS

None found

No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS

LIST NAME AND SOURCE

NOTIFICATION

None found

No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Polyester Content: 88% Post Consumer Recycled Poly, 12% Post Industrial Recycled Poly.

DISPERSE BLUE 1

ID: 2475-45-8

HAZARD DATA SOURCE: Pharos Chemical and Materials Library

HAZARD SCREENING DATE: 2026-01-05 12:54:02

%: 0.5000 - 1.5000

GreenScreen: LT-1

RC: None

NANO: No

SUBSTANCE ROLE: Dye

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	EU - Annex VI CMRs	Carcinogen Category 1B - Presumed Carcinogen based on animal evidence
MUL	ChemSec - SIN List	CMR - Carcinogen, Mutagen &/or Reproductive Toxicant
CAN	CA EPA - Prop 65	Carcinogen
CAN	IARC	Group 2b - Possibly carcinogenic to humans
CAN	US NIH - Report on Carcinogens	Reasonably Anticipated to be Human Carcinogen
CAN	GHS - Australia	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
SKI	EU - GHS (H-Statements) Annex 6 Table 3-1	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H350 - May cause cancer [Carcinogenicity - Category 1A or 1B]
EYE	EU - GHS (H-Statements) Annex 6 Table 3-1	H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
CAN	GHS - Japan	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
EYE	GHS - Australia	H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]
CAN	EU - REACH Annex XVII CMRs	Carcinogens: Category 1B
ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 All Products
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CP II)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products
SUBSTANCE NOTES: Additional disperse dyes are available.		

ANTIMONY TRIOXIDE

ID: **1309-64-4**

HAZARD DATA SOURCE: Pharos Chemical and Materials Library			HAZARD SCREENING DATE: 2026-01-05 12:54:03	
%: 0.0000 - 0.0500	GreenScreen: BM-1	RC: None	NANO: No	SUBSTANCE ROLE: Impurity/Residual

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
MUL	ChemSec - SIN List	CMR - Carcinogen, Mutagen &/or Reproductive Toxicant
CAN	CA EPA - Prop 65	Carcinogen
CAN	IARC	Group 2b - Possibly carcinogenic to humans
CAN	MAK	Carcinogen Group 2 - Considered to be carcinogenic for man
CAN	US NIH - Report on Carcinogens	Reasonably Anticipated to be Human Carcinogen
CAN	IARC	Group 2a - Agent is probably Carcinogenic to humans
CAN	GHS - Japan	H350 - May cause cancer [Carcinogenicity - Category 1B]
CAN	EU - GHS (H-Statements) Annex 6 Table 3-1	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
SKI	GHS - New Zealand	Skin irritation category 2
EYE	GHS - New Zealand	Eye irritation category 2
CAN	GHS - New Zealand	Carcinogenicity category 2
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
MAM	GHS - New Zealand	Specific target organ toxicity - repeated exposure category 1
CAN	EU - Annex VI CMRs	Carcinogen Category 2 - Suspected human Carcinogen
MAM	GHS - Japan	H371 - May cause damage to organs [Specific target organs/systemic toxicity following single exposure - Category 2]
SKI	GHS - Korea	H314 - Causes severe skin burns and eye damage [Skin corrosion/irritation - Category 1]
AQU	GHS - Japan	H401 - Toxic to aquatic life [Hazardous to the aquatic environment (acute) - Category 2]
AQU	GHS - Japan	H411 - Toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 2]
AQU	GHS - Korea	H411 - Toxic to aquatic life with long lasting effects [Hazardous to the aquatic environment (chronic) - Category 2]
CAN	GHS - Australia	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]
CAN	GHS - Korea	H351 - Suspected of causing cancer [Carcinogenicity - Category 2]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Perkins+Will (P+W)	P&W - Precautionary List Precautionary list of substances recommended for avoidance
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Certain Metals
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Children's Toy Products
SUBSTANCE NOTES: Trace amount of antimony may be present at less than 50 ppm.		

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS		SCS Indoor Advantage Gold - Classroom & Office scenario
COMPLIANCE TYPE: Third Party		ISSUE DATE: 2025-06-02
CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: SCS Global Services		EXPIRY DATE: 2026-06-01
COMPLIANCE DETAILS:		
COMPLIANCE SCOPE:		
APPLICABLE FACILITIES: Green Bay, WI		
COMPLIANCE URL:		
https://cdn.scs-certified.com/products/cert_pdfs/KI_2025_SCS-IAQ-05374_s.pdf		
COMPLIANCE NOTES: None		

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

MAINTENANCE AND CLEANING GUIDE
MANUFACTURER (OR GENERIC): Pallas Textiles
HPD URL: https://ki.widen.net/content/hitsnyum5z/pdf/Pallas-Textiles-Maintenance-and-Cleaning-Guide.pdf?u=vzbxfu
ACCESSORY TYPE: Other
CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES: W, Bleach Cleanable (10:1)

Section 5: General Notes

Antimony trioxide is included as a residual/impurity because it is used in the manufacturing of polyester and a trace amount may be present in the final product. No other residuals/impurities have been identified.

MANUFACTURER INFORMATION

MANUFACTURER: **Pallas Textiles**
ADDRESS: **1330 Bellevue Street**
Green Bay, WI 54302
COUNTRY: **USA**

WEBSITE: **<https://www.pallastextiles.com>**
CONTACT NAME: **Robin Kunstmann**
TITLE: **Sustainability Manager**
PHONE: **920-468-2335**
EMAIL: **robin.kunstmann@ki.com**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-P1 List Translator Possible 1 (Possible Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-2 Benchmark 2 (use but search for safer substitutes)	LT-UNK List Translator Benchmark Unknown
BM-1 Benchmark 1 (avoid - chemical of high concern)	NoGS No GreenScreen.
BM-U Benchmark Unspecified (due to insufficient data)	

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold	Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold	Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold	Substances listed individually per threshold indicated per product

Nano	Composed of nano scale particles or nanotechnology
Third Party Verified	Verification by independent certifier approved by HPDC
Preparer	Third party preparer, if not self-prepared by manufacturer
Applicable facilities	Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,*
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.